

INTERNATIONAL STANDARD

ISO 1051

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Rivet shank diameters

Diamètres de fût des rivets



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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 1051 was prepared by Technical Committee ISO/TC 2, *Fasteners*.

It cancels and replaces ISO Recommendation R 1051:1969 of which it constitutes a technical revision. Whilst the shank diameters given in R 1051:1969 have not been changed, blind rivets have been excluded from the Scope since the shank diameters for these products are different.

Rivet shank diameters

1 Scope

This International Standard specifies two series of shank diameters of rivets for general use, except blind rivets, in the range from 1 mm up to and including 36 mm.

2 Nominal rivet shank diameter

When preparing ISO product standards for rivets (except blind rivets) the shank diameters specified in Table 1 shall be used. These diameters should also be used for non-standardized products whenever possible.

Table 1 — Nominal shank diameters

Dimensions in millimetres

Nominal shank diameters	
Main series	Secondary series
1	
1,2	
	1,4
1,6	
2	
2,5	
3	
	3,5
4	
5	
6	
	7
8	
10	
12	
	14
16	
	18
20	
	22
24	
	27
30	
	33
36	

